



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		807211	VALVE-Oil By-Pass	1	(30 PSI)	
2		850454	PUMP ASSEMBLY-Water	1		
3	27	49110	GASKET	2		1,2
4	10	811574	SCREW (3/8-16 x 1-3/4 in.)	4		
5		19692T	PULLEY	1		
6	57	48122	BELT	1		
7	10	47277	SCREW (5/16-24 x 3/4 in.)	4		
8		850460	BALANCER-Harmonic	1		
9		90081T	PULLEY	1		
10	10	35870	BOLT (3/8-16 x 2 in.)	3		
11	13	35048	LOCKWASHER (3/8 in.)	3		
12	12	34714	WASHER	3		
13	10	811559	BOLT (1/2-20 x 1-3/8 in.)	1		
14	12	49103	WASHER	1		
15		850459	COVER-Timing Chain	1		
16	26	821947	SEAL-Oil	1		1,2
17	27	850456	GASKET-Timing Cover	1		1,2
18	10	850455	SCREW (1/4-20 x 1/2 in.)	6		
19	17	35312	PIN-Dowel	1		
-	27	811572A94	GASKET SET-Overhaul	1	(454)	
-	27	805396A92	GASKET SET-Overhaul	1	(502)	